

K-80 EDGE BANDING (8 UNIT)

TECHNICAL SPECIFICATIONS	Glue heating time (Average)	20 minute
	Squeeze thickness	0,40 x 3 mm
	Squeeze height	60 mm
	Part Dimensions to be Squeezed	120 x 150 mm
	Operating speed (per minute)	15 mt - 20 mt
	pre milling engine speed	12.000 rpm
	Front-end cutting engine speed	12.000 rpm
	Front-end cutting saws	80 x20
	milling engine speed (per minute)	12.000 rpm
	milling knife	6 blades R 3
	Trim motors X3	12.000 rpm
	Trim blades	6 blades R 3
	radius scraping	R 3
	Polishing engine speed	3.000 rpm
	Grooving saw engine speed	12000 rpm
	Grooving saw	90 x 9 mm
	Electric power	15 kW
	Reducer Speed (Per minute)	23 rpm
	Pneumatic bar pressure	6 ATÜ
	Glue tank volume	3 kgs
DIMENSIONS	Length	5200 mm
	Width	800 mm
	Height	1450 mm
	Weight (Average)	1600 kgs